

Febrik by **Minosstraat 20 5048 CK TILBURG Netherlands**

Your notice of 29-07-2021

Your reference

Date 08-09-2021

Analysis Report 21.04905.01

Required tests : ISO 13934-2 (2014) ISO 13938-1 (2019) EN ISO 13937-3 (2000) ISO 12947-2 (2016) ISO12945-2 (2020) ASTM D3939/D3939 M (2017) ISO 13936-2 (2004)

Determination of the tensile strength (grab method) Determination of the bursting strength **Determination of tearing resistance - method wingrip Determination of the abrasion resistance - Martindale** Determination of the resistance to pilling - Martindale **Determination of the snagging** Determination of the seam slippage at a specified force.

Information given by the client Date of receipt Sample id T2117009 **MIZMAZE** 29-07-2021

Lies Alboort Order responsible

This report may be reproduced, as long as it is presented in its entire form, without written permission of Centexbel. The results of the analysis cover the received samples. Centexbel is not responsible for the representativeness of the samples. In assessing compliance with the specifications, we did not take into account the uncertainty on the test results.





CENTEXBEL • textile competence centre • www.centexbel.be • www.vkc.be

GENT • Technologiepark 70 • BE-9052 Zwijnaarde, Belgium • phone +32 9 220 41 51 • fax +32 9 220 49 55 • gent@centexbel.be GRÂCE-HOLLOGNE • Rue du Travail 5 • BE-4460 Grâce-Hollogne, Belgium • phone +32 4 296 82 00 • g-h@centexbel.be KORTRIJK • Etienne Sabbelaan 49 • BE-8500 Kortrijk, Belgium • phone +32 56 29 27 00 • fax +32 56 29 27 01 • info@vkc.be VAT BE 0459.218.289 • IBAN BE44 2100 4729 6545 • BIC GEBABEBB

O



Determination of the tensile strength (grab method)

Date of ending the test Standard used 08-09-2021 ISO 13934-2 (2014)

Deviation from the standard Conditioning Apparatus Cell

Clamp in the front Rate Number of test specimens 20°C, relative humidity 65% Instron, type CRE, class 0,5 1 kN (Length direction) 1 kN (Width direction) 25 mm x 25 mm 50 mm/min 5 (Length direction) 5 (Width direction) 100 mm

Gauge length

Conditioned				
	Length direction		Width direction	
Specimen	Force (N)	Elongation (%)	Force (N)	Elongation (%)
#1	1 234*	72.9*	1 213*	76.3*
#2	1 322*	72.5*	1 343*	72.0*
#3	1 263*	73.5*	1 428**	68.4**
#4	391**	117**	1 425**	68.8**
#5	445**	123**	1 439**	68.2**
Average	931 N	92 %	1370 N	71 %

Remark:

* = tested on red fabric
** = tested on yellow fabric

ത്ര



Determination of the bursting strength

Date of ending the test	01-09-2021
Standard used	ISO 13938-1 (2019)

Deviation from the standard	-
Conditioning	20°C, relative humidity 65%
Apparatus	PSI - Burst Digital Bursting Strength Tester model 111A
Measuring surface	50 cm^2
Time duration	20±5 s
Number of measurements	5

Conditioned

Test specimen	Measured bursting strength (kPa)	Height (mm)
#1	671	29
#2	642	29
#3	671	29
#4	678	31
#5	665	28
Average	666 kPa	29 mm

mean of measured bursting strength	666 kPa
average correction for the distension of the diaphragm	30 kPa
mean value for the corrected bursting strength	636 kPa

in f



Determination of tearing resistance - method wingrip

Date of ending the test Standard used 24-08-2021 EN ISO 13937-3 (2000)

Deviation from the standard Conditioning Apparatus Cell

Rate Number of test specimens -20°C, relative humidity 65% Instron, type CRE, class 0,5 1 kN (Warp direction) 1 kN (Weft direction) 100 mm/min 5 (Warp direction) 5 (Weft direction) Automatic - the first quarter of the diagram is removed, afterwards the average of all the peaks

	Tear resistance (N)		
	Warp direction Weft direction		
#1	133*	74.1	
#2	139*	80.4	
#3	138*	67.9	
#4	138*	84.6	
#5	131*	92.4	
Average	140 N	80 N	

For tests in warp direction, the weft yarns tear, for tests in weft direction, the warp yarns tear. Remark * = tear transfer



Determination of the abrasion resistance - Martindale

Date of ending the test Standard used 09-08-2021 ISO 12947-2 (2016)

Deviation from the standard Conditioning Apparatus Pressure on test specimen Abradant Type of the felt Approximate g/m² Number of test specimens

20°C, relative humidity 65% Martindale Wear and Abrasion Tester 12 kPa Standard wool fabric Woven felt > 500 4

Test end point

Knitted - 1 loop completely damaged

Specimen	Number of rubs	Final result
#1	100 000	$\geq 100\ 000$
#2	100 000	$\geq 100\ 000$
#3	100 000	$\geq 100\ 000$
#4	100 000	$\geq 100 \ 000$
Minimum value	100 000	$\geq 100\ 000$



Determination of the resistance to pilling – Martindale

Date of ending the test Standard used 25-08-2021 ISO12945-2 (2020)

Deviation from the standard Conditioning Apparatus Pressure on test specimen Abradant Number of test specimens Number of assessors The final assessment is based on

20°C, relative humidity 65% Martindale Wear and Abrasion Tester 6,5 cN/cm² Standard wool fabric 3 2

Pilling

	Test specimen 1	Test specimen 2	Test specimen 3	
Number of rounds	Result	Result	Result	Average
125	5	5	5	5
500	5	5	5	5
1000	4-5	4-5	4-5	4-5
2000	4-5	4-5	4-5	4-5
5000	4	4	4	4
7000	4	4	4	4

Fuzzing

	Test specimen 1	Test specimen 2	Test specimen 3	
Number of rounds	Result	Result	Result	Average
125	5	5	5	5
500	5	5	5	5
1000	4-5	4-5	4-5	4-5
2000	4-5	4-5	4-5	4-5
5000	4	4	4	4
7000	4	4	4	4



Matting

	Test specimen 1	Test specimen 2	Test specimen 3	
Number of rounds	Result	Result	Result	Average
125	5	5	5	5
500	5	5	5	5
1000	5	5	5	5
2000	5	5	5	5
5000	4-5	4-5	4-5	4-5
7000	4-5	4-5	4-5	4-5

Ƴ in

f

0

Performed in the physical lab Ghent under the responsibility of Lies Alboort



Determination of the snagging

Date of ending the test	25-08-2021
Standard used	ASTM D3939/D3939 M (2017)
Deviation from the standard Apparatus Number of revolutions Assessment	On specimen without pretreatment I.C.I Mace Snag Tester 60 / min After 600 cycles (= 10 min.) in the I.C.I. Mace Snag Viewing cabinet

	Assessment
Wales direction (course//seam) // cylinder	4
Wales direction (course//seam) // cylinder	4
Average	4
Course direction (Wales//seam) // cylinder	4
Course direction (Wales//seam) // cylinder	4
Average	4

in f



Determination of the seam slippage at a specified force.

Date of ending the test	25-08-2021
Standard used	ISO 13936-2 (2004)
Product standard	EN 14465 (2003) + A1 (2006)

Deviation from the standard Conditioning Stitching type

Apparatus Cell Rate Number of test specimens -20°C, relative humidity 65% 74 tex (PES) and a needle size N° 110 and 32 stitches per 100 mm Instron, type CRE, class 0,5 1 kN 50 mm/min 5 (Wales direction (course//seam)) 5 (Course direction (Wales//seam))

Seam opening after reduction at 5 N (mm)

	Wales direction	Course
	(course//seam)	direction
		(Wales//seam)
	Seam opening	Seam opening
	after reduction	after reduction
	at 5 N (mm)	at 5 N (mm)
#1	1.5	1.0
#2	2.0	1.0
#3	2.0	1.0
#4	1.5	1.0
#5	2.0	1.0
Average	2.0 mm	1.0 mm

During the test executed in the direction of the warp, the weft threads are gliding, during the test executed in the direction of the weft, the warp threads are gliding