

For the Account of: Kvadrat A/S
Lundbergsvej 10
DK-8400 Ebeltøft

Client's Identification: SET IN

CERTIFICATE OF TESTING

TEST PERFORMED: Resistance to Slippage of Yarns in Woven Fabrics Using a Standard Seam ASTM D434-95 as Modified by ASTM D3597-02(2013)

TEST RESULTS

Specimen	Warp Yarn Slippage (lbf)	Type of Failure
1	24.8	SB
2	29.4	SB
3	36.5	SB
4	33.9	SB
5	29.5	SB
Avg. Warp	31.0	
Specimen	Fill Yarn Slippage (lbf)	Type of Failure
1	30.0	SB
2	37.2	SB
3	29.8	SB
4	22.3	SB
5	35.8	SB
Avg. Fill	31.0	

ABBREVIATIONS USED

SB Seam broke before 1/4" slippage - Results should reflect this
SS 1/4" slippage occurred - Note: Actual slippage of yarns is visible
FB Fabric broke before 1/4" slippage - Note: Actual breakage is visible

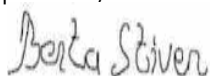
NOTES

Equipment Used: Tinius Olson H5KT Universal Testing Machine
Seam Description: Per ASTM D3597-02
Seam Type Standard Lockstitch
Stitches per Inch 7 -8 stitches per inch
Needle Used Chrome plated 0.063 inch diameter
Thread No. 24-4 hard finish Z-twist cotton thread

ACCEPTANCE CRITERIA

A.C.T. Standard	Acceptance Criteria
Drapery fabrics over 6oz/sq. yard	25 lbs. Minimum
Drapery fabrics under 6oz/sq. yard	15 lbs. Minimum

CERTIFICATION I certify that the above results were obtained after testing specimen in accordance with the procedures and equipment specified by the standard stated above.



Authorized Signature

Date Order Completed: 09/30/2024