



# Test Report

Report No.: A793744-1

**Assignor:** Company: Kvadrat A/S  
Attn.: Lone Henriksen  
Address: Lundbergsvej 10  
City: DK-8400 Ebeltøft

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**Subject:** Combination of upholstered material tested:  
**Cover:** Sample of woven fabric, designated: Twill Weave 120 (as per info from the assigner)  
Fibre composition: 90 % new wool, 10 % nylon, worsted. (as per info from the assigner)  
Approximate mass per area unit: 676 g/m<sup>2</sup>.

**Filling:** Polyurethane foam, specified in TB 117-2013 Annex B  
Density 28,0 - 29,6 kg/m<sup>3</sup>.  
(Foam was submitted by Danish Technological Institute)

**Sampling:** The test material was sampled by the client and received at the Danish Technological Institute 15 January 2018.

**Method:** California Bureau of Home Furnishings and Thermal Insulation Technical Bulletin 117-2013. Section 1. Cover fabric test.

**Period:** The testing was completed 17 January 2018.

**Result:** The cover fabric under test **meets (PASSES)** the requirements to flammability of cover fabrics specified in Technical Bulletin 117-2013, Section 1 from Bureau of Home Furnishings and Thermal Insulation, State of California, USA.

Details of the tests are given on pages 2 of this report.

**Storage:** The test material will be destroyed after 3 months, unless otherwise agreed.

**Terms:** The accredited test was carried out according to DANAK's general conditions see [www.danak.dk](http://www.danak.dk) and according to the General Terms and Conditions regarding Commissioned Work Accepted by the Danish Technological Institute, which apply at the time of signing the agreement. The test is only valid for the tested specimen. The test report may only be extracted, if the laboratory has approved the extract.

**Date/place:** 18 January 2018, Danish Technological Institute, Textile, Taastrup

**Signature:** Test responsible

Co-signatory



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**Results,  
continued:**

Testing according to Technical Bulletin 117-2013, Section 1

Smouldering test (cigarette test) for cover fabric materials in combination with standard polyurethane foam, specified in TB 117-2013 Annex B. Test materials were conditioned at 21±2 °C (70±5 °F) and less than 55 % RH. A fresh cigarette must be placed on new a test assembly, until either three cigarettes have burned their entire length on three individual test specimens, or three cigarettes have self-extinguished on the specimen.

Three determinations were carried out:

	Test 1	Test 2	Test 3
Smouldering after 45 minutes	*No	*No	*No
Vertical char length in inches	-	-	-
Cigarette burned entire length	No	No	No
Occurrence of flames	No	No	No
Comments: * Cigarette self-extinguished before burned entire length			

**Requirements:**

A material is considered to pass or fail based on the following criteria according to Technical Bulletin 117-2013, Section 1, item 3.4:

1.	A single mock-up test specimen fails to meets the requirements of this test procedure if any of the following criteria occurs:
	a) The mock-up test specimen continues to smoulder after 45 minutes test duration.
	b) A vertical char length of more than 1,8 inches (45 mm) develops on the cover fabric.
	c) The mock-up test specimen transitions to open flame.
2.	The cover fabric passes the test if three initial mock-up specimens pass the test, i.e., the cigarettes burn full length and the mock-ups are no longer smouldering.
3.	If more than one initial specimen fails, the cover fabric fails the test.
4.	If any of the three initial specimen fails, repeat the test on additional three specimens.
5.	If all three additional specimens pass the test, the cover fabric passes the test. If any one of the additional three specimens fails, the cover fabric fails the test.

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