

FLAMMABILITY TEST CERTIFICATE – 90966

COMPANY DETAILS: FLAMEN TEK LIMITED
COMPASS HOUSE, BUNWELL ROAD, BESTHORPE,
ATTLEBOROUGH, NORFOLK, NR17 2NZ

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DATE RECEIVED: 02/07/2021
DATE TESTED: 13/07/2021
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PO NUMBER: 21850

SAMPLE DESCRIPTION: HAKU - VINYL FABRIC WITH A POLYESTER BACKING. TREATED WITH A DURAFAM-
DURACOTE® FLAME RETARDANT FORMULATION BY FABRIC FLARE SOLUTIONS LTD.
COLOUR: VARIOUS
QUALITY/BATCH REF: HAKU
COMPOSITION: 100% POLYURETHANE/SILLICONE
SAMPLE END USE: UPHOLSTERY
SUPPLIER/BUYER: KVADRAT A/S

SPECIFICATION/REQUIRMENT:

BS 7176:2007+A1:2011 – Specification for the resistance to ignition of upholstered furniture for non-domestic seating by testing composites. (Medium Hazard)

TEST METHOD(S):

BS EN 1021-1:2006 – Furniture – Assessment of the ignitibility of upholstered furniture. Ignition source smouldering cigarette.

BS EN 1021-2:2006 – Furniture – Assessment of the ignitibility of upholstered furniture. Ignition source Match equivalent.

BS 5852:2006 – Methods of test for the assessment of the ignitibility of upholstered seating by smouldering and flaming ignition sources.

PRE-TREATMENT:

Water Soak procedure in accordance with Annex D of BS EN 1021-1:2006 & Annex E of BS 5852:2006

CONDITIONING:

The sample was conditioned for 72 hrs in ambient conditions then for at least 24 hrs in a specified atmosphere at $23 \pm 2^{\circ}\text{C}$ and $50 \pm 5\% \text{ r h}$.

Authorised By:



Zeb Alam
Operations Director

Mark Jones
Quality Manager

Karen Brooks
Managing Director

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TEST RESULTS:

“The Following test results relate only to the ignitibility of the combination of the materials under the particular conditions of test; they are not intended as a means of assessing the full potential fire hazard of the materials in use.”

TEST CRITERIA – 1021-1 (CIGARETTE TEST)	INITIAL TEST	REPEAT TEST
FILLING MATERIAL USED:	GB33M	GB33M
Smouldering ceased	FTS	FTS
PROGRESSIVE SMOULDERING CRITERIA (3.1)		
Unsafe escalating combustion (3.1a)	NO	NO
Smoulders to extremities (3.1b)	NO	NO
Smoulders through thickness (3.1c)	NO	NO
Smoulders for more than 1 hr (3.1d)	NO	NO
Presence of active smouldering on final examination? (3.1e)	NO	NO
Evidence of melting, charring, dripping?	Melting: <input type="checkbox"/>	Charring: <input type="checkbox"/> Dripping: <input type="checkbox"/>
FLAMING CRITERIA (3.2)		
Cover Split?	NO	NO
Occurrence of flames?	NO	NO
TEST RESULT	PASS	PASS

TEST CRITERIA – 1021-2 (MATCH TEST)	1 st Test	2 nd Test	3 rd Test
FILLING MATERIAL USED:	GB33M	GB33M	GB33M
Flaming ceased: (Min(s) Sec(s))	0.00	0.00	0.00
PROGRESSIVE SMOULDERING CRITERIA (3.1)			
Unsafe escalating combustion (3.1a)	NO	NO	NO
Smoulders to extremities (3.1b)	NO	NO	NO
Smoulders through thickness (3.1c)	NO	NO	NO
Smoulders for more than 1 hr (3.1d)	NO	NO	NO
Evidence of melting, charring, dripping?	Melting: <input type="checkbox"/>	Charring: <input type="checkbox"/> Dripping: <input type="checkbox"/>	
FLAMING CRITERIA (3.2)			
Unsafe escalating combustion (3.2a)	NO	NO	NO
Test assembly consumed (3.2b)	NO	NO	NO
Flaming to extremities and thickness (3.2c) (3.2d)	NO	NO	NO
Flaming continued for more than 120 seconds	NO	NO	NO
Cover split?	NO	NO	NO
TEST RESULT	PASS	PASS	PASS

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TEST RESULTS continued:

TEST CRITERIA – BS 5852:2006 Source 5	INITIAL TEST	REPEAT TEST
Flaming Ceased:	05.15	05.10
PROGRESSIVE SMOULDERING CRITERIA (4.1)		
FILLING MATERIAL USED:	GB33M	GB33M
b) Detectable amounts of smoke, heat or glowing 60 mins after crib ignition?	NO	NO
c) Displays unsafe escalating combustion, requires to be forcibly extinguished?	NO	NO
d) Smouldering consumed the test specimen within the duration of the test?	NO	NO
e) Smoulder to the extremities i.e. upper or lower margins, either side or to its full thickness?	NO	NO
f) On final inspection, any evidence of charring more than 100 mm in any direction (apart from upwards) from the original nearest position?	NO	NO
FLAMING CRITERIA (4.2)		
b) Flaming continued for more than 10 minutes after the ignition of the crib?	NO	NO
c) Displays unsafe escalating combustion, requires to be forcibly extinguished?	NO	NO
d) Flaming and/or smouldering consumed the test specimen within the duration of the test?	NO	NO
e) Flame front reaches the lower margin, either side or passes through the full thickness?	NO	NO
TEST RESULTS	PASS	PASS

CONCLUSION:

The sample supplied **meets** the test criteria of BS 7176:2007 + A1:2011 (Medium Hazard)

END OF REPORT