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2021-10-28 M100827/255 Version 1 MSG/STEG

Curtain fabric Broken Twill Weave by Kvadrat A/S

Measurement of sound absorption in the reverberation room acc. to DIN EN ISO 354

Test Report No. M100827/255

Client: Kvadrat A/S

Lundbergsvej 10 8400 Ebeltoft DENMARK

Consultant: M. Eng. Philipp Meistring

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1 Task

On behalf of the company Kvadrat A/S, 8400 Ebeltoft, Denmark, the sound absorption of the curtain fabric type "Broken Twill Weave" was to be measured according to DIN EN ISO 354 [1] in the reverberation room.

The fabric was tested as a curtain both in a flat arrangement and as a pleated hanging curtain with 100 % fullness, each with a distance of 100 mm and 150 mm to the reflective wall.

2 Basis

This test report is based on the following documents:

- [1] DIN EN ISO 354: Acoustics Measurement of sound absorption in a reverberation room (ISO 354:2003); German version EN ISO 354:2003. 2003-12
- [2] DIN EN ISO 11654: Acoustics Sound absorbers for use in buildings Rating of sound absorption (ISO 11654:1997); German version EN ISO 11654:1997. 1997-07
- [3] ASTM C 423-17: Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method. Revision: 17. February 2017.
- [4] ISO 9613-1: Acoustics; Attenuation of sound during propagation outdoors; part 1: calculation of the absorption of sound by the atmosphere. 1993-06
- [5] DIN EN ISO 12999-2: Acoustics Determination and application of measurement uncertainties in building acoustics – Part 2: Sound absorption (ISO 12999-2:2020); German version EN ISO 12999-2:2020. 2020-11
- [6] Mueller-BBM test report no M100827/254: Fabric Type Broken Twill Weave, Manufacturer Kvadrat A/S - Determination of airflow resistance according to DIN EN ISO 9053-1. 2021-10-28
- [7] DIN EN ISO 5084: Textiles Determination of thickness of textiles and textile products (ISO 5084:1996); German version EN ISO 5084:1996. 1996-10

3 Test object and test assembly

3.1 Test object

The tested material is described by the client as follows:

- Designation "Broken Twill Weave"
- Material 100 % post-consumer recycled polyester

The testing laboratory has measured as follows at three random A4-sized samples from testing material:

- Thickness acc. DIN EN ISO 5084 [7] (3 positions, pressure 1.00 kPa, pressure-foot 2,000 mm²):

t = 0.78 mm

- Specific air flow resistance acc. to DIN EN ISO 9053-1 [6]:

 $R_{\rm s}$ = 1359 Pa·s/m

- Area specific mass:

 $m'' = 355 \text{ g/m}^2$

3.2 Test assemblies

The installation of the test object was carried out at the reverberation room by employees of the test laboratory.

The test assemblies were made following mounting type G according to DIN EN ISO 354 [1], annex B.5. The mounting details of the test set-ups are as follows:

- curtain webs fixed to a metal rail that was placed directly at the ceiling of the reverberation room, the height of the rail was 90 mm, the fabric was fixed at the rail with 60 mm overlap
- single webs arranged with 20 mm fabric overlap at vertical curtain splices
- test set-up with free curtain edges at sides and at bottom (no enclosing frame)

Testing was done in the test-assemblies as listed in Table 1.

Table 1. Overview of the tested curtain assemblies.

Test certificate Appendix A, page	Clear distance to the reflec- tive wall (at fixing rail)	Drapery	Fabric dimensions W x H	Dimensions of test surface (from lower border of the rail) W x H = S
1	100 mm	Flat hanging	2 webs 1.41 m x 3.03 m	3.50 m x 2.97 m =
2	150 mm	curtain	1 web 0.72 m x 3.03 m	10.40 m²
3	100 mm	Pleated curtain,	5 webs 1.41 m x 3.03 m	3.49 m x 2.97 m =
4	150 mm	100 % fullness	5 webs 1.41 m x 3.03 m	10.37 m²

The test certificates in Appendix A and the photographs in Appendix B show further details of the test assemblies.

4 Execution of the measurements

The measurements were executed according to DIN EN ISO 354 [1].

The test procedure, the test stand and the test equipment used for the measurements are described in Appendix C.

5 Evaluation

The sound absorption coefficient α_S was determined in one-third octave bands between 100 Hz and 5000 Hz according to DIN EN ISO 354 [1].

In addition, the following characteristic values were determined according to DIN EN ISO 11654 [2].

- Practical sound absorption coefficient α_p in octave bands
- Weighted sound absorption coefficient α_w as single value The weighted sound absorption coefficient α_w is determined from the practical sound absorption coefficients α_p in the octave bands of 250 Hz to

According to ASTM C 423-17 [3] the following characteristic values were determined:

- Noise reduction coefficient NRC as single value
 Arithmetical mean value of the sound absorption coefficients in the four one-third octave bands 250 Hz, 500 Hz, 1000 Hz and 2000 Hz; mean value rounded to 0.05.
- Sound absorption average SAA as single value
 Arithmetical mean value of the sound absorption coefficients in the twelve one-third octave bands between 250 Hz and 2500 Hz; mean value rounded to 0.01.

6 Measurement results

4000 Hz.

The sound absorption coefficients α_S in one-third octave bands, the practical sound absorption coefficients α_P in octave bands and the single values (α_W , *NRC* und *SAA*) are indicated in the test certificate in Appendix A.

Information on the uncertainty of measurement is given in Appendix C. When assigning the absorption group, the measurement uncertainty was not taken into account in accordance with DIN EN ISO 11654 [2].

7 Remarks

The test results exclusively relate to the investigated subjects and conditions described.

M.Eng. Philipp Meistring

(Project manager)

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Testing laboratory accredited by DAkkS according to DIN EN ISO/IEC 17025:2018.

The accreditation is valid only for the scope listed in the annex of the accreditation certificate.

Measurement of sound absorption in reverberation rooms

Client: Kvadrat A/S

Lundbergsvej 10, 8400 Ebeltoft, Denmark

Test specimen: Fabric Broken Twill Weave 0626,

arranged as curtain (hanging flat, 100 mm distance to reflective wall)

Material details

Information provided by the client:

• fabric: Broken Twill Weave 0626

 material: 100 % post-consumer recycled polyester Properties determined by the testing laboratory

mean values of three samples dim. 210 mm x 297 mm from test material:

- area specific mass m" = 355 g/m²
- airflow resistance R_S = 1359 Pa s/m
- thickness t = 0.78 mm

Test arrangement

- curtain arrangement following type G-100 acc. to DIN EN ISO 354, without enclosing frame
- arranged as a flat curtain hanging in front of a reflecting wall
- test set-up made of three webs (two webs 1.41 m x 3.03 m and one web 0.72 m x 3.03 m), 20 mm overlap at curtain splices
- fixed directly underneath the ceiling of the reverberation room, suspended from a metal rail (height 90 mm, overlap 60 mm), distance to the back wall 100 mm
- test surface width x height = 3.50 m x 2.97 m (starting at the lower edge of the metal rail)

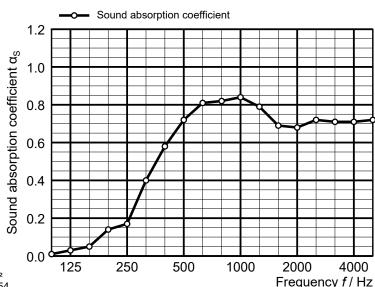
Room: E

Volume: 199.60 m³ Size: 10.40 m²

Date of test: 2021-10-25

Frequency	α _s 1/3 octave	α _p octave
[Hz]		
100	o 0.01	
125	0.03	0.05
160	0.05	
200	0.14	
250	0.17	0.25
315	0.40	
400	0.58	
500	0.72	0.70
630	0.81	
800	0.82	
1000	0.84	0.80
1250	0.79	
1600	0.69	
2000	0.68	0.70
2500	0.72	
3150	0.71	
4000	0.71	0.70
5000	0.72	

	θ [°C]	r. h. [%]	B [kPa]
without specimen	20.8	36.0	95.6
with specimen	20.6	36.0	95.6



 $[\]circ$ Equivalent sound absorption area less than 1.0 m^{2} α_{S} Sound absorption coefficient according to ISO 354

Rating according to ISO 11654:

Weighted sound absorption coefficient $\alpha_w = 0.55$ (*MH*)

Sound absorption class: D

Rating according to ASTM C423:

Noise Reduction Coefficient *NRC* = 0.60 Sound Absorption Average *SAA* = 0.61



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α Practical sound absorption coefficient according to ISO 11654

Measurement of sound absorption in reverberation rooms

Client: Kvadrat A/S

Lundbergsvej 10, 8400 Ebeltoft, Denmark

Test specimen: Fabric Broken Twill Weave 0626,

arranged as curtain (hanging flat, 150 mm distance to reflective wall)

Material details

Information provided by the client:

• fabric: Broken Twill Weave 0626

 material: 100 % post-consumer recycled polyester Properties determined by the testing laboratory

mean values of three samples dim. 210 mm x 297 mm from test material:

- area specific mass m" = 355 g/m²
- airflow resistance R_S = 1359 Pa s/m
- thickness t = 0.78 mm

Test arrangement

- curtain arrangement following type G-150 acc. to DIN EN ISO 354, without enclosing frame
- arranged as a flat curtain hanging in front of a reflecting wall
- test set-up made of three webs (two webs 1.41 m x 3.03 m and one web 0.72 m x 3.03 m), 20 mm overlap at curtain splices
- fixed directly underneath the ceiling of the reverberation room, suspended from a metal rail (height 90 mm, overlap 60 mm), distance to the back wall 150 mm
- test surface width x height = 3.50 m x 2.97 m (starting at the lower edge of the metal rail)

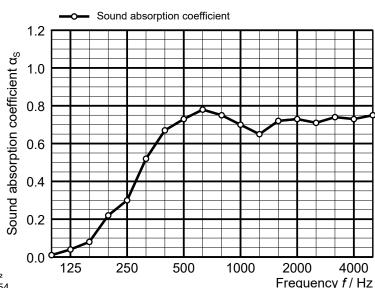
Room: E

Volume: 199.60 m³ Size: 10.40 m²

Date of test: 2021-10-25

Frequency	1/3	α _S octave	α _p octave
[Hz]			
100	0	0.01	
125	0	0.04	0.05
160	0	80.0	
200		0.22	
250		0.30	0.35
315		0.52	
400		0.67	
500		0.73	0.75
630		0.78	
800		0.75	
1000		0.70	0.70
1250		0.65	
1600		0.72	
2000		0.73	0.70
2500		0.71	
3150		0.74	
4000		0.73	0.75
5000		0.75	

	θ [°C]	r. h. [%]	B [kPa]
without specimen	20.8	36.0	95.6
with specimen	20.8	36.0	95.6



 $[\]circ$ Equivalent sound absorption area less than 1.0 m² α_S Sound absorption coefficient according to ISO 354

Rating according to ISO 11654:

Weighted sound absorption coefficient $\alpha_{\rm w}$ = 0.65

Sound absorption class: C

Rating according to ASTM C423:

Noise Reduction Coefficient *NRC* = 0.60 Sound Absorption Average *SAA* = 0.62



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α Practical sound absorption coefficient according to ISO 11654

Measurement of sound absorption in reverberation rooms

Client: Kvadrat A/S

Lundbergsvej 10, 8400 Ebeltoft, Denmark

Test specimen: Fabric Broken Twill Weave 0626,

arranged as pleated curtain with 100 % fullness, 100 mm distance to reflective wall

Material details

Information provided by the client:

• fabric: Fabric Broken Twill Weave 0626

 material: 100 % post-consumer recycled polyester Properties determined by the testing laboratory

mean values of three samples dim. 210 mm x 297 mm from test material:

- area specific mass m" = 355 g/m²
- airflow resistance R_S = 1359 Pa s/m
- thickness t = 0.78 mm

Test arrangement

- curtain arrangement following type G-100 acc. to DIN EN ISO 354, without enclosing frame
- arranged as a pleated curtain with 100 % fullness hanging in front of a reflecting wall
- test set-up made of five webs 1.41 m x 3.03 m, 20 mm overlap at curtain splices
- fixed directly underneath the ceiling of the reverberation room, suspended from a metal rail (height 90 mm, overlap 60 mm), distance to the back wall 100 mm
- test surface width x height = 3.49 m x 2.97 m (starting at the lower edge of the metal rail)

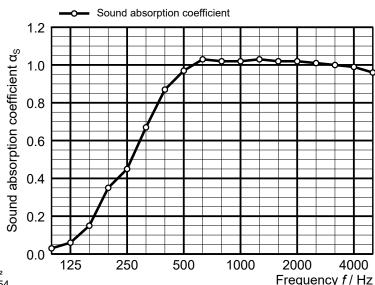
Room: E

Volume: 199.60 m³ Size: 10.37 m²

Date of test: 2021-10-25

Frequency	1/3	α _s octave	α _p octave
[Hz]			
100	0	0.03	
125	0	0.06	0.10
160		0.15	
200		0.35	
250		0.45	0.50
315		0.67	
400		0.87	
500		0.97	0.95
630		1.03	
800		1.02	
1000		1.02	1.00
1250		1.03	
1600		1.02	
2000		1.02	1.00
2500		1.01	
3150		1.00	
4000		0.99	1.00
5000		0.96	

	θ [°C]	r. h. [%]	B [kPa]
without specimen	20.8	36.0	95.6
with specimen	20.9	37.0	95.5



 $[\]circ$ Equivalent sound absorption area less than 1.0 m^2 α_S Sound absorption coefficient according to ISO 354

Rating according to ISO 11654:

Weighted sound absorption coefficient $\alpha_{\rm w}$ = 0.80 (*H*)

Sound absorption class: B

Rating according to ASTM C423:

Noise Reduction Coefficient *NRC* = 0.85 Sound Absorption Average *SAA* = 0.87



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α_p Practical sound absorption coefficient according to ISO 11654

Measurement of sound absorption in reverberation rooms

Client: Kvadrat A/S

Lundbergsvej 10, 8400 Ebeltoft, Denmark

Fabric Broken Twill Weave 0626. Test specimen:

arranged as pleated curtain with 100 % fullness, 150 mm distance to reflective wall

Material details

Information provided by the client:

• fabric: Fabric Broken Twill Weave 0626

 material: 100 % post-consumer recycled polyester Properties determined by the testing laboratory

mean values of three samples dim. 210 mm x 297 mm from test material:

- area specific mass m" = 355 g/m²
- airflow resistance R_S = 1359 Pa s/m
- thickness t = 0.78 mm

Test arrangement

- curtain arrangement following type G-150 acc. to DIN EN ISO 354, without enclosing frame
- arranged as a pleated curtain with 100 % fullness hanging in front of a reflecting wall
- test set-up made of five webs 1.41 m x 3.03 m, 20 mm overlap at curtain splices
- fixed directly underneath the ceiling of the reverberation room, suspended from a metal rail (height 90 mm, overlap 60 mm), distance to the back wall 150 mm
- test surface width x height = 3.49 m x 2.97 m (starting at the lower edge of the metal rail)

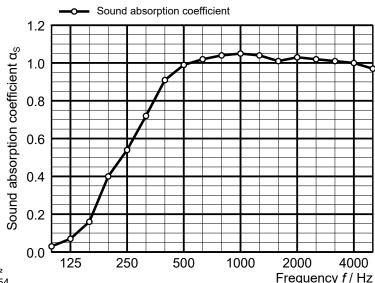
Room: E

Volume: 199.60 m³ Size: 10.37 m²

Date of test: 2021-10-25

Frequency	1/3	α _s octave	α _p octave
[Hz]			
100	0	0.03	
125	0	0.07	0.10
160		0.16	
200		0.40	
250		0.54	0.55
315		0.72	
400		0.91	
500		0.99	0.95
630		1.02	
800		1.04	
1000		1.05	1.00
1250		1.04	
1600		1.01	
2000		1.03	1.00
2500		1.02	
3150		1.01	
4000		1.00	1.00
5000		0.97	

	θ [°C]	r. h. [%]	B [kPa]
without specimen	20.8	36.0	95.6
with specimen	20.9	36.6	95.5



 $[\]circ$ Equivalent sound absorption area less than 1.0 m² α_S Sound absorption coefficient according to ISO 354

Rating according to ISO 11654:

Weighted sound absorption coefficient $\alpha_{\rm w} = 0.85 (H)$

Sound absorption class: B

Rating according to ASTM C423:

Noise Reduction Coefficient NRC = 0.90 Sound Absorption Average SAA = 0.90



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α, Practical sound absorption coefficient according to ISO 11654

Curtain fabric Broken Twill Weave, by Kvadrat A/S



Figure B.1. Flat hanging curtain in the reverberation room: frontal view.



Figure B.2. Flat hanging curtain in the reverberation room: diagonal view.

Curtain fabric Broken Twill Weave, by Kvadrat A/S

Figure B.3. Pleated hangigng curtain, 100 % fullness in the reverberation room: frontal view.



Figure B.4. Pleated hangigng curtain, 100 % fullness in the reverberation room: diagonal view.

Description of the test procedure for the determination of the sound absorption in a reverberation room

1 Measurand

The sound absorption coefficient α of the test object was determined. For this purpose the mean value of the reverberation time in the reverberation room with and without the test object was measured. The sound absorption coefficient was calculated using the following equation:

$$\alpha_{S} = \frac{A_{T}}{S}$$

$$A_{T} = 55,3 V \left(\frac{1}{c_{2}T_{2}} - \frac{1}{c_{1}T_{1}} \right) - 4 V (m_{2} - m_{1})$$

With:

as sound absorption coefficient

A_T equivalent sound absorption area of the test object in m²

S area covered by the test object in m²

V volume of the reverberation room in m³

c₁ propagation speed of sound in air in the reverberation room without test object in m/s

c₂ propagation speed of sound in air in the reverberation room with test object in m/s

 T_1 reverberation time in the reverberation room without test object in s

 T_2 reverberation time in the reverberation room with test object in s

 m_1 power attenuation coefficient in the reverberation room without test object in m⁻¹

m₂ power attenuation coefficient in the reverberation room with test object in m⁻¹

The area covered by the test object was used as testing area.

The different dissipation during the sound propagation in the air was taken into account according to paragraph 8.1.2 of DIN EN ISO 354 [1]. The power attenuation coefficient was calculated according to ISO 9613-1 [4]. The climatic conditions during the measurements are indicated in the test certificates.

Information on the repeatability and reproducibility of the test procedure are given in DIN EN ISO 354 [1] and DIN EN ISO 12999-2 [5]. In [5] for the single-number $\alpha_{\rm w}$ a standard deviation of reproducibility of $\sigma_{\rm R}$ = 0.035 is indicated. This value was determined from reproducibility data of the test method based on round robin tests and describes the reproducibility of test results that was determined in test laboratories for similar constructions. An aspired confidence level of 95 % results in a coverage factor of k = 2.0 and an expanded uncertainty of U = \pm 0.07 for the weighted sound absorption coefficient $\alpha_{\rm w}$.

2 Test procedure

2.1 Description of the reverberation room

The reverberation room complies with the requirements according to DIN EN ISO 354 [1].

The reverberation room has a volume of $V = 199.6 \text{ m}^3$ and a surface of $S = 216 \text{ m}^2$.

Six omni-directional microphones and four loudspeakers were installed in the reverberation room. In order to improve the diffusivity, six composite sheet metal boards dimensioned 1.2 m x 2.4 m and six composite sheet metal boards dimensioned 1.2 m x 1.2 m were suspended curved and irregularly.

Figure C.1 shows the drawings of the reverberation room.

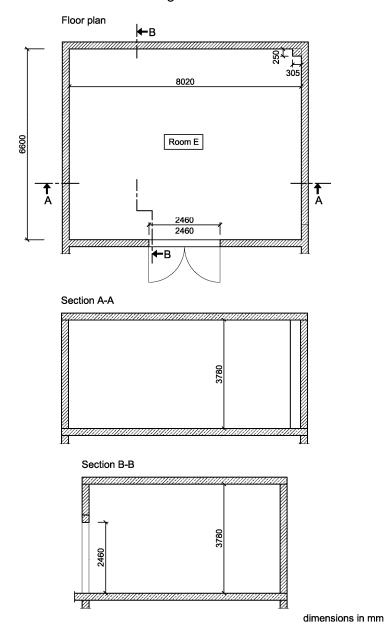


Figure C.1. Plan view and sections of the reverberation room.

2.2 Measurement of reverberation time

The determination of the impulse responses were carried out according to the indirect method. In all tests, a sinusoidal sweep with pink noise spectrum was used as test signal. In the reverberation room with and without test objects each 24 independent combinations of loudspeakers and microphones were measured. The reverberation time was evaluated according to DIN EN ISO 354 [1], using a linear regression for the calculation of the reverberation time T_{20} from the level of the backward integrated impulse response.

The determined reverberation times are indicated in Table C.1.

Table C.1. Reverberation times.

		Reverbe	eration time <i>T</i> in	าร	
Frequency in Hz	T ₁ (without test object)	T ₂ (with test object)			
-	Appendix A, pages 1-4	App A, page 1	App. A, page 2	App. A, page 3	App. A, page 4
100	5.20	5.12	5.10	4.93	4.97
125	6.09	5.76	5.62	5.43	5.35
160	6.12	5.53	5.29	4.75	4.63
200	5.76	4.57	4.08	3.51	3.32
250	5.67	4.34	3.65	3.13	2.85
315	5.56	3.25	2.87	2.51	2.42
400	5.72	2.76	2.56	2.19	2.14
500	5.71	2.45	2.44	2.05	2.02
630	5.41	2.23	2.29	1.93	1.95
800	5.10	2.17	2.27	1.90	1.88
1000	5.16	2.15	2.38	1.92	1.88
1250	5.16	2.22	2.47	1.90	1.89
1600	4.95	2.36	2.30	1.88	1.90
2000	4.62	2.29	2.21	1.84	1.82
2500	3.79	2.01	2.02	1.70	1.69
3150	3.02	1.78	1.75	1.54	1.53
4000	2.33	1.51	1.50	1.35	1.34
5000	1.82	1.27	1.26	1.17	1.16

2.3 List of test equipment

The test equipment used is listed in Table C.2.

Table C.2. List of test equipment.

Name	Manufacturer	Туре	Serial-No.
AD-/DA-converter	RME	Fireface 802	23811470
Amplifier	APart	Champ 2	09050048
Dodecahedron	Müller-BBM	DOD360A	372828
Dodecahedron	Müller-BBM	DOD360A	372829
Dodecahedron	Müller-BBM	DOD360A	372830
Dodecahedron	Müller-BBM	DOD360A	372831
Microphone	Microtech Gefell	M370	1355
Microphone	Microtech Gefell	M370	1356
Microphone	Microtech Gefell	M360	1786
Microphone	Microtech Gefell	M360	1787
Microphone	Microtech Gefell	M360	1788
Microphone	Microtech Gefell	M360	1789
Microphone power supply	MFA	IV80F	330364
Hygro-/Thermometer	Testo	Saveris H1E	01554624
Barometer	Lufft	Opus 10	030.0910.0003.9. 4.1.30
Software for measurement and evaluation	Müller-BBM	Bau 4	Version 1.11
Measurement system airflow resistance	Müller-BBM	M89319-00	315003
Software for measurement and evaluation of airflow resistance	Müller-BBM Acoustic Solution	m ars	Version 1.14.7256. 28813
Thickness gauge	Hans Schmidt & Co GmbH	D-2000-C0913	2985
Electronic balance	Kern	KB1200-2N	W1402353